

Work Order ID 151925

Friday, October 14, 2016 1:55:25 PM

151925

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Long Basket Base Assembly, 350
 Start Date: 10/11/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/14/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: DAS 21 Date: OCT 18 2016 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: B134102 0.00

100

Large Fab

Memo 0.53

Large Fab

1- assemble ribs , weld as per dwg D3913 using DT9610A
 inspect before welding mesh

2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends

3- weld hinge (3) and Mounting brackets as per dwg D3913
 take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

1x CC 16-11-16

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Memo 0.00

Quality Control

① 16-11-23 DAS 9 9-89

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00						DAS 9 9-89	
125 *125* HandFinish Hand Finishing	Pressure Wash per OSI005 4.3 Memo	0.00 0.07						DAS 34 9-89	1 16-11-24.

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat M 134798 1ST COAT: START TIME: 9:00 OVEN TEMPERATURE: 400° FINISH TIME: 9:30 ***** 2nd coat if necessary***** 2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00 0.11				1	0	16-11-24	DAS 34 9-89
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				1x	0	16/11/24	DAS 15 9-89

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Item ID: D3913-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/14/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

Assemble as per dwg

0.00

150

HandFinish

Hand Finishing

Memo

Pick Kit

0.09

DAS
6
9-89

NOV 2 4 2016

1x d 10/11/2016

160

QC5- Inspect part completeness to step on W/O

0.00

160

QC

Quality Control

Memo

0.00

DAS
38
9-89

NOV 2 5 2016

1

170

Identify as per dwg & Stock Location: w/o

0.00

170

Packaging

Packaging

Memo

0.00

D 4030 - 041/B# 151928

x1 2016/11/24
BEB

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Required Date: 10/14/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.02							
Quality Control									

DAS
21
9-89

NOV 28 2016

Picklist Print

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Page 1

Work Order ID: 151925

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B
chg qty's DD 10.04.12 verified by:EC IPP Rev:C 12.07.24
AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.08.21 DWG
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3913-1 ✓ *D3913-1* Rib		Manufactured	No			100	Each	4.0000	1	1			
										**	CC	NOV 1 4 2016	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		4	B150369	→ (1x)					
				146460		4							
D3913-3 ✓ *D3913-3* Rib		Manufactured	No			100	Each	4.0000	1	1			
										**	CC	NOV 1 4 2016	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		4	B144939	→ (1x)					
				150341		4							
D3913-7 ✓ *D3913-7* Rib		Manufactured	No			100	Each	8.0000	2	2			
										**	CC	NOV 1 4 2016	
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				WA004		8	B151118	→ (2x)					
				146470		1							
				150007		2							
				150397		5							

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D3913-9 Manufactured No

100 Each 4.0000 1 1

NOV 14 2016

D3913-9

Hinge Rib

**

CC

Location

Loc Qty

Loc Code

WA004

4 B150159 → (1x)

146368

4

D3916-5 Manufactured No

100 Each 2.0000 3 3

NOV 14 2016

D3916-5

Light Rib

**

CC

Location

Loc Qty

Loc Code

WA004

2 B150337 → (3x)

150336

2

D3916-041 Manufactured No

100 Each 6.0000 2 2

NOV 14 2016

D3916-041

Rib Assembly

**

CC

Location

Loc Qty

Loc Code

WA004

6 B150229 → (2x)

146400

2

150227

4

D4017-7 Manufactured No

100 Each 9.0000 3 3

NOV 14 2016

D4017-7

Rib

**

CC

Location

Loc Qty

Loc Code

WA004

9 B150229 → (3x)

151088

9

Picklist Print

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Work Order ID: 151925

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D4017-9
D4017-9
 Rib

Manufactured No

100 Each 6.0000 2 2

**

CC 16-11-14

Location

Loc Qty

Loc Code

WA004

6 B146489 → (2)

146490

2

149892

4

D4034-041
D4034-041
 Aft Upper Rib Assembly

Manufactured No

100 Each 3.0000 1 1

**

CC 16-11-14

Location

Loc Qty

Loc Code

WA004

3 B150145 → (1x)

151036

3

D4034-043
D4034-043
 Fwd Upper Rib Assembly

Manufactured No

100 Each 3.0000 1 1

**

CC 16-11-14

Location

Loc Qty

Loc Code

WA004

3 B151031 → (1x)

150123

3

D2581
D2581
 Mounting Bracket

Manufactured No

100 Each 86.0000 2 2

**

CC 16-11-14

Location

Loc Qty

Loc Code

WA004

86 B151990 → (2x)

132771

1

136270

2

139082

2

146089

51

147603

2

148944

28

Picklist Print

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D2931

Manufactured No

150 Each 1,518.000 2 2

D2931

Bumper

**

NOV 24 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

ST013

195

86435

195

ST025A

1323

86435

1323

Manufactured No

100 Each 15.0000 1 1

D3913-15

D3913-15

Wide Handle Plate

**

NOV 14 2016

Location

Loc Qty

Loc Code

WA004

15

146432

1

148683

14

Manufactured No

100 Each 39.0000 3 3

D4016-1

D4016-1

Hinge Half, Base

**

NOV 14 2016

Location

Loc Qty

Loc Code

WA004

39

144593

29

147870

10

Manufactured No

100 Each 41.0000 3 3

D4021-1

D4021-1

Handle Plate

**

NOV 14 2016

Location

Loc Qty

Loc Code

WA004

41

139529

1

147389

21

149655

3

151073

16

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Shop Packet Print

Page 4

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D4021-5

Manufactured No

100

Each

24.0000

2

2

D4021-5

Blanking Plate

NOV 2 4 2016 6 9-80

Location

Loc Qty

Loc Code

ST071

24

117489

1

147237

16

149629

1

151021

6

D4020-11

Manufactured No

100

Each

15.0000

2

2

D4020-11

End Mesh, Basket

NOV 1 4 2016

Location

Loc Qty

Loc Code

WA004

15

147777

7

149645

6

150186

2

D4672-1

Manufactured No

100

Each

25.0000

2

2

D4672-1

Blanking Plate

NOV 1 4 2016

Location

Loc Qty

Loc Code

WA004

25

147331

22

149644

3

Picklist Print

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Work Order ID: 151925

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

100

sf

786.7000

33

33

NOV 14 2016

M304EX0 75-16F

Expanded Metal Flat SS

**

CC

Location

Loc Qty

Loc Code

WA004

786.69996

B/B6012

33

M134954

35.89996

M135141

16.1

M135485

254.7

M135660

480

MS20600-AD4W3

Purchased

No

150

Each

735.0000

2

2

MS20600-AD4W3

Cherry Rivet

**

NOV 24 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

CCK004

600

m135603

600

ST308

28

m129795

28

WA003

107

m135297

107

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

1,603.000

6

6

MS21042L3

Nut

NOV 24 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

7

M130922

7

GA

225

m134360

108

m135135

117

OVER007

600

m135767

600

ST303

771

m135530

600

m135600

171

NAS1149F0332P

Purchased

No

150

Each

1,384.000

12

12

NAS1149F0332P

Washer

135948

NOV 24 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

282

m133709

282

ST262

1102

m135544

1102

Picklist Print

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D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No

150 Each 166.0000 6 6

AN3-10A

Bolt

NOV 2 4 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

2

m132763

1

m134573

1

over003

100

m135530

100

ST349

64

m134249

56

m134943

8

NAS1149DN832J

Purchased

No

150 Each 1,865.000 2 2

NAS1149DN832.J

Washer

NOV 2 4 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

ST264

1865

M134180

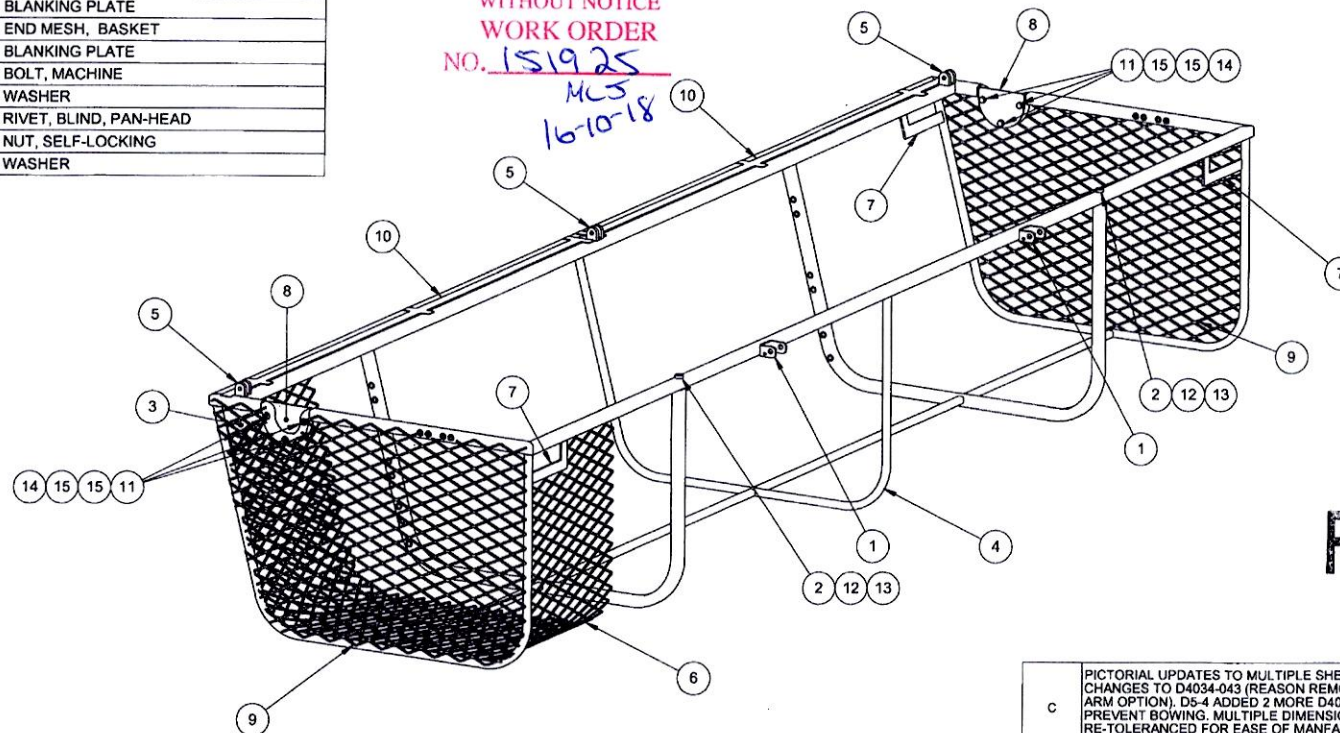
24

M135297

1841

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN980JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151925
MLC
16-10-18



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

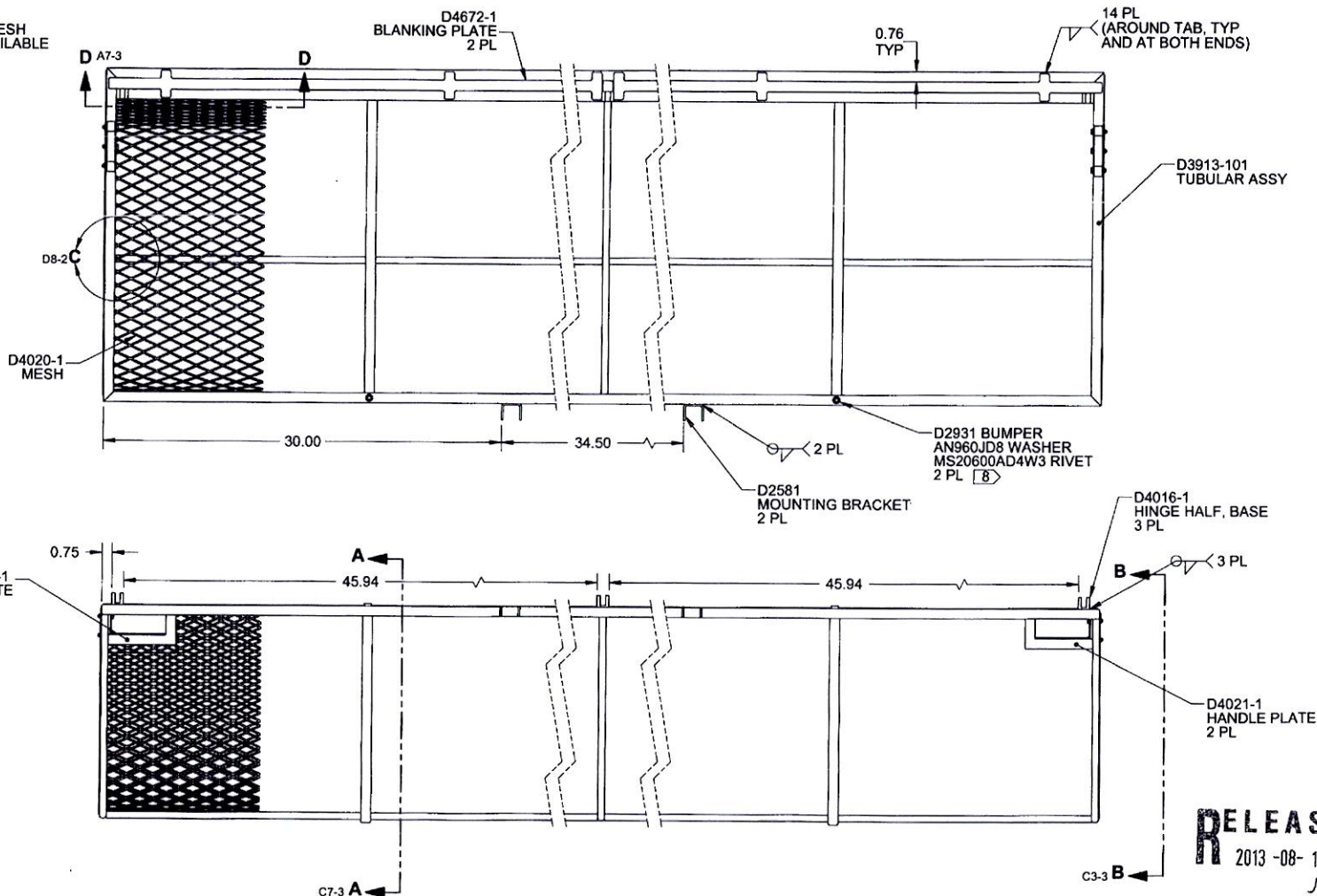
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

RELEASED
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PART12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) DATE 13.07.18 COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS		
CHECKED	JP		
MFG. APPR.	[Signature]		
APPROVED	[Signature]		
DE APPR.	[Signature]	REV. C	SHEET 1 OF 6
SCALE			
NTS			

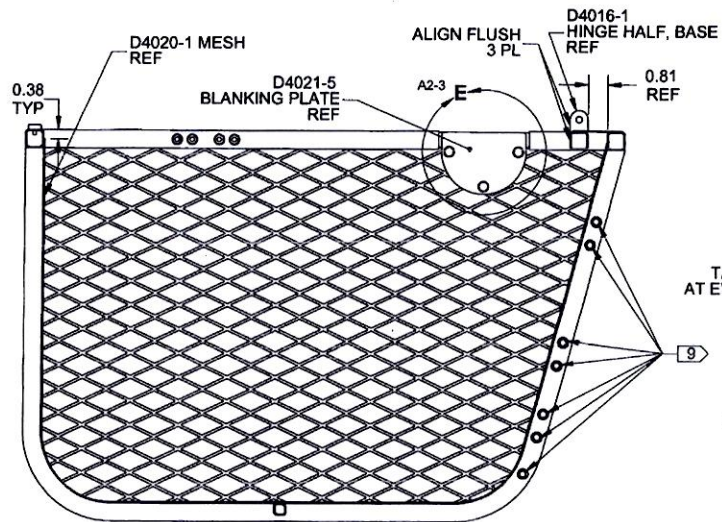
TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

DETAIL C
SCALE: 2X

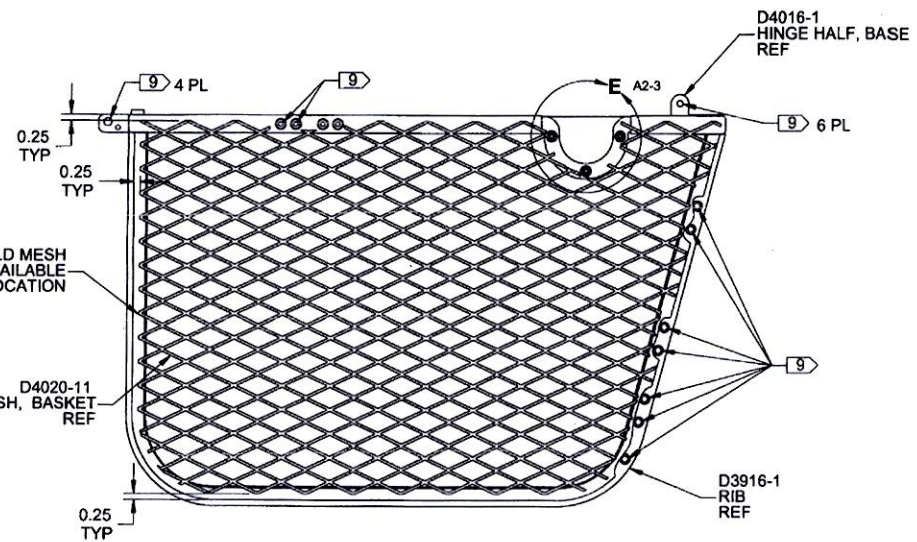


D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

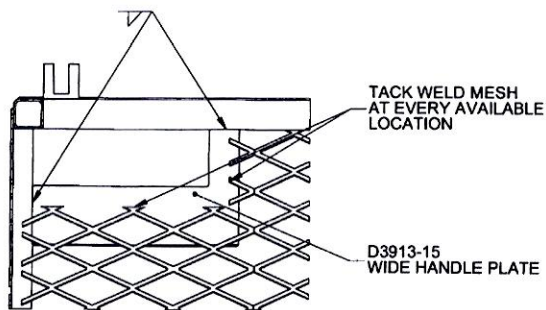
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	47	DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



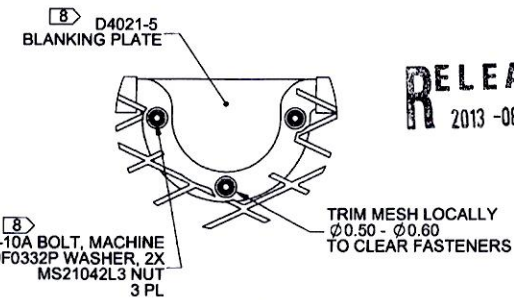
SECTION A-A A5-2



VIEW B-B A2-2



SECTION D-D
TYPICAL FOR ALL
HANDLE PLATES D6-2

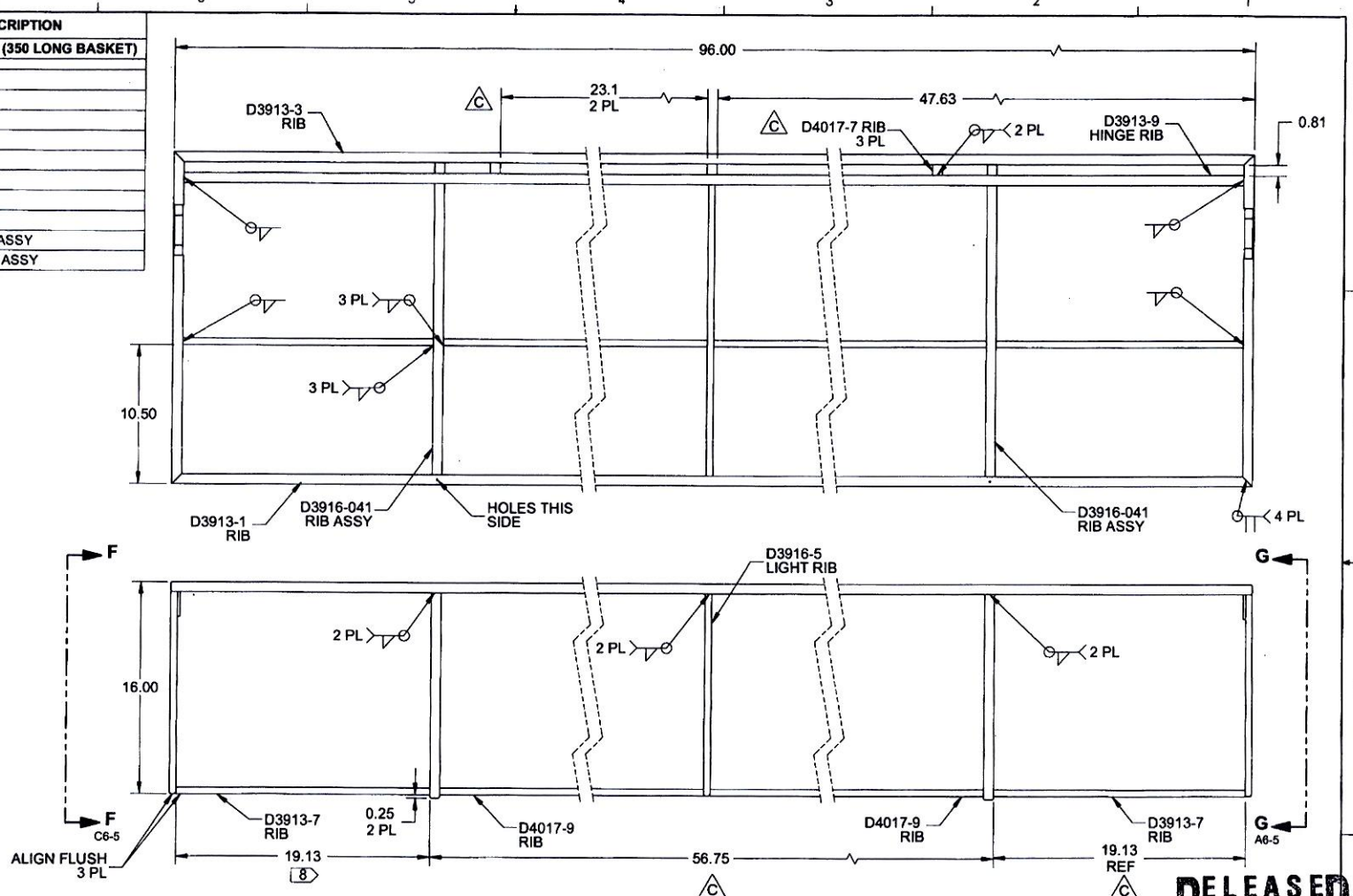


DETAIL D2-3
D6-3

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. D3913	REV. C
MFG. APPR.		TITLE LONG BASKET BASE ASSY (350)	SCALE NTS
APPROVED		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	13.07.18		

RELEASED
2013-08-16
WJ

ITEM	QTY -101	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	3	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



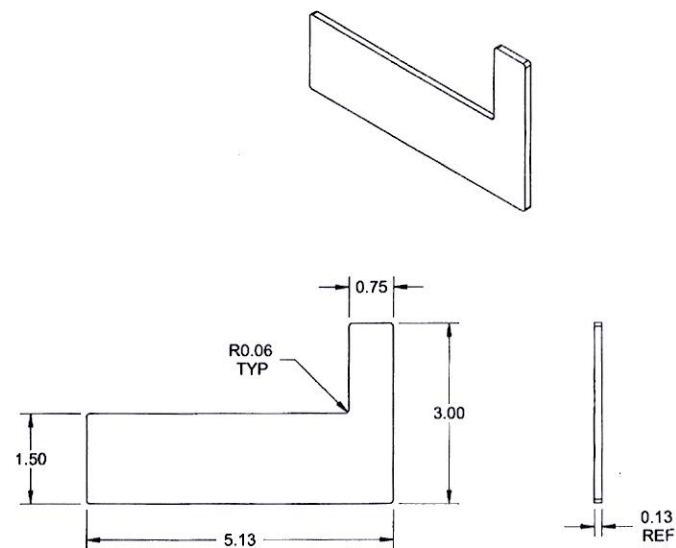
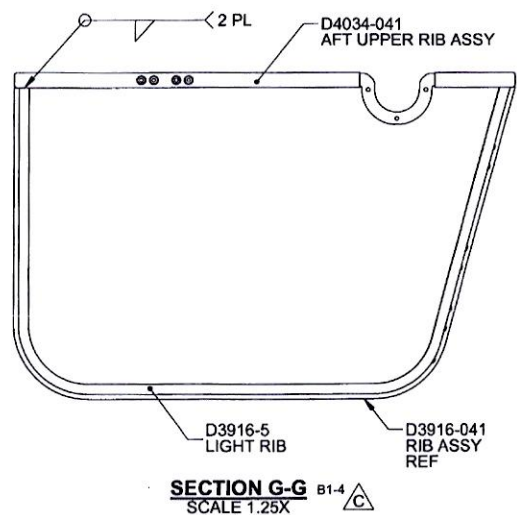
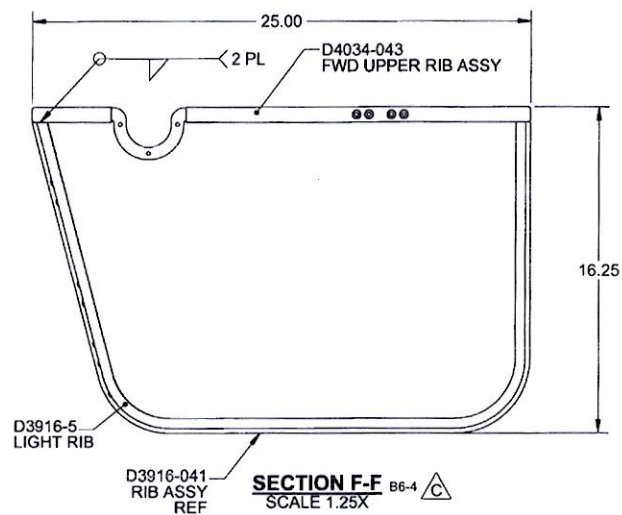
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.65 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
- 9) WELD PER DART QSI 004

D3913-101 TUBULAR ASSY (350 SHORT BASKET)

RELEASED
2013-08-16

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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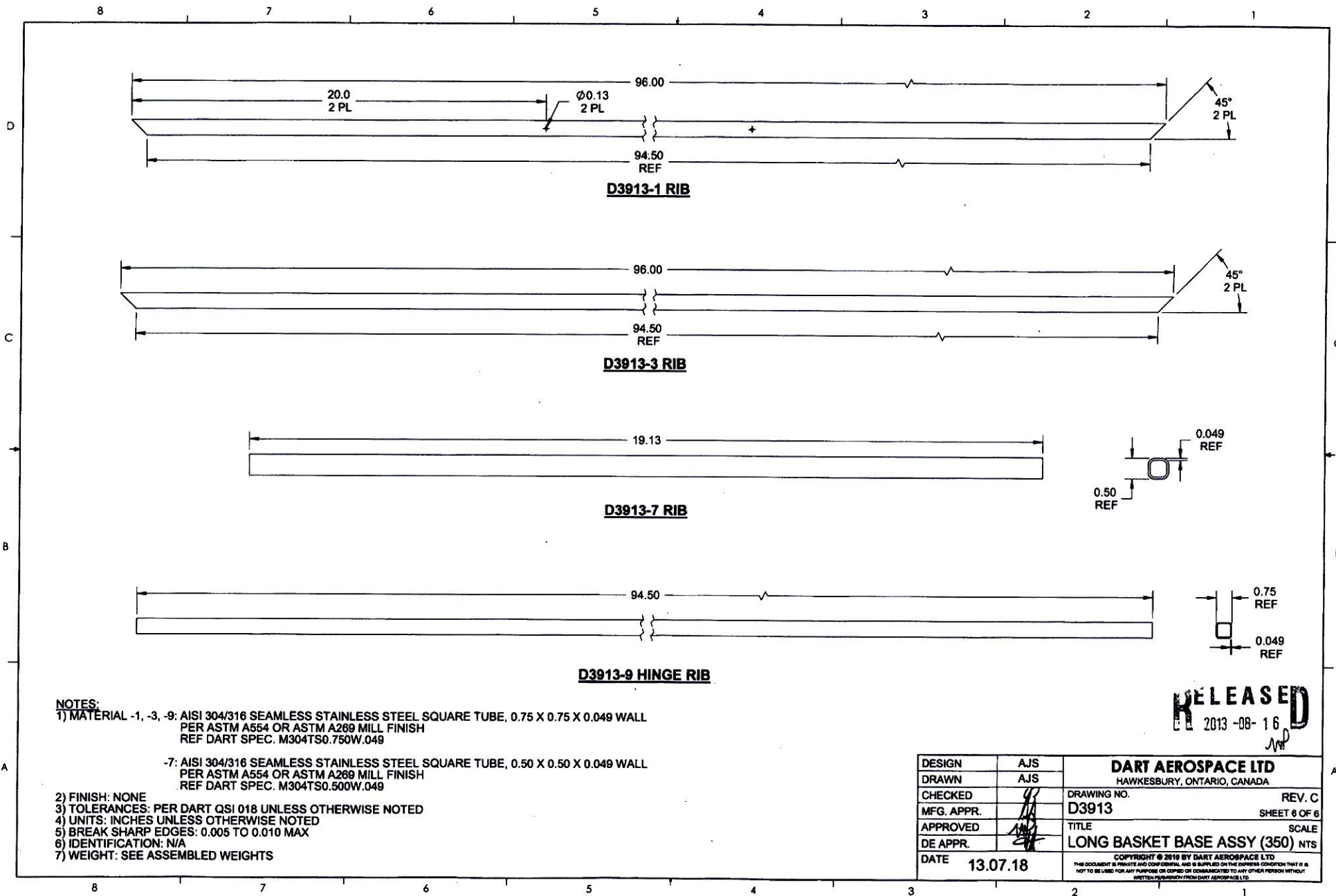
D3913-15 WIDE HANDLE PLATE

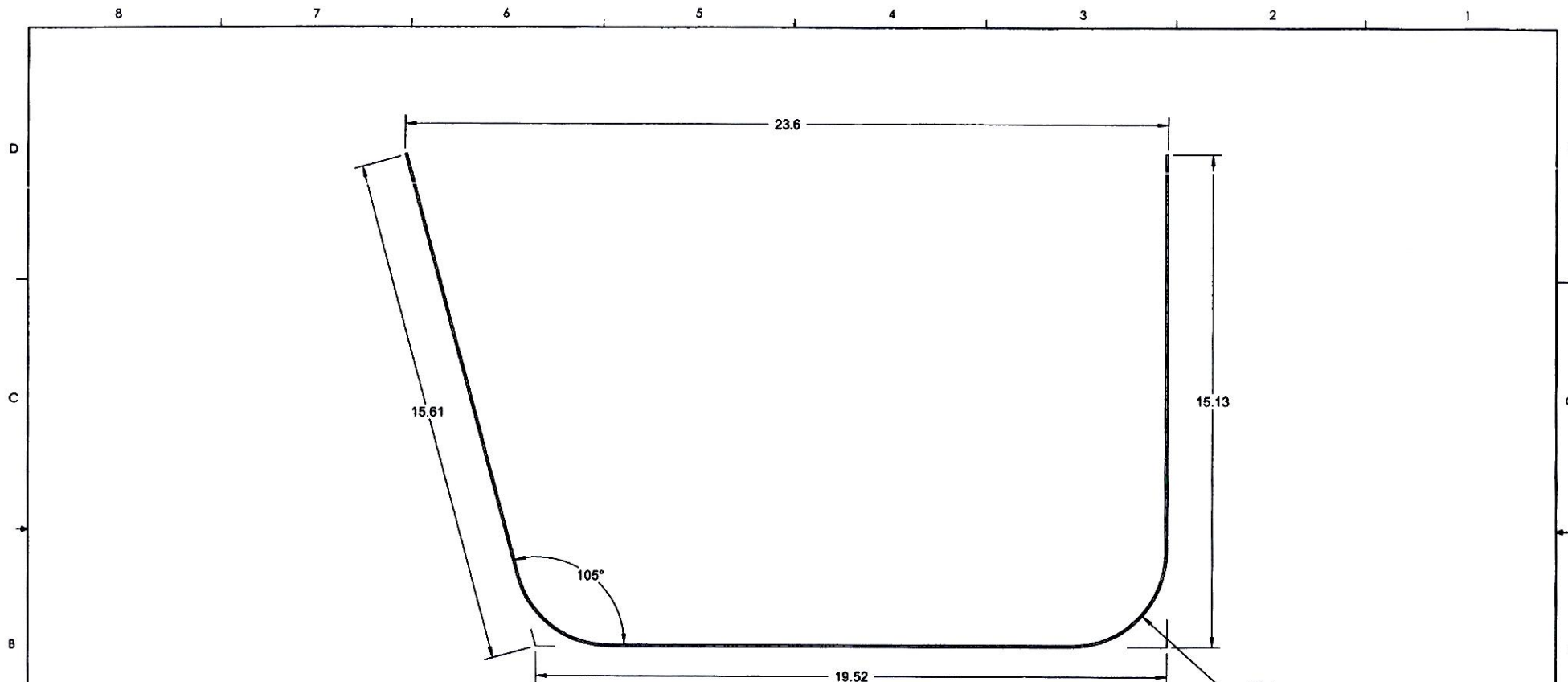
NOTES:

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2013-08-16

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DRAWN	AJS		
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 5 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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9 D4020-1 MESH (350 BASKET LONG, BASE)
(SEE D4020-1F FOR LENGTH)

9 D4020-3 (350 BASKET SHORT, BASE)
(SEE D4020-3F FOR LENGTH)

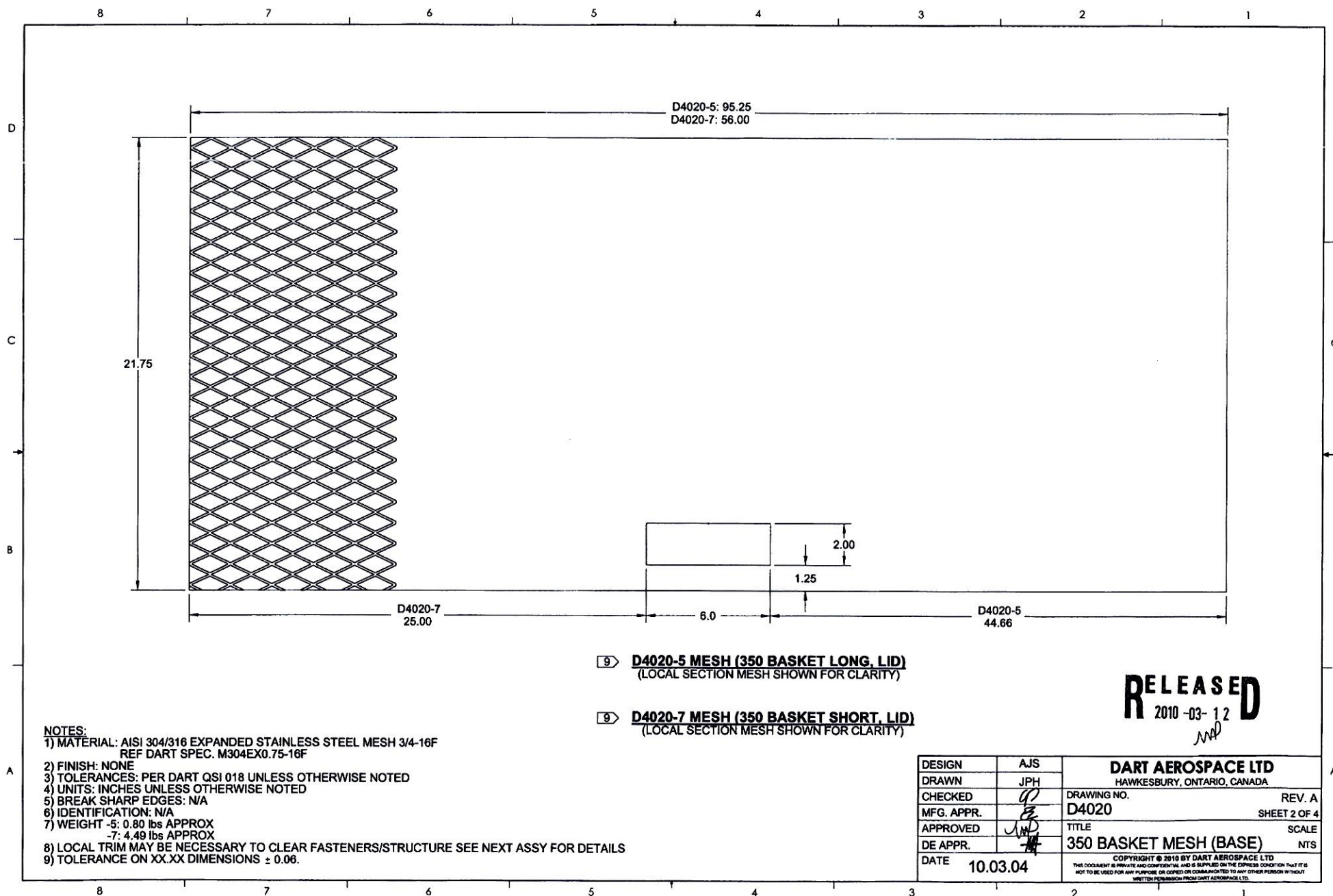
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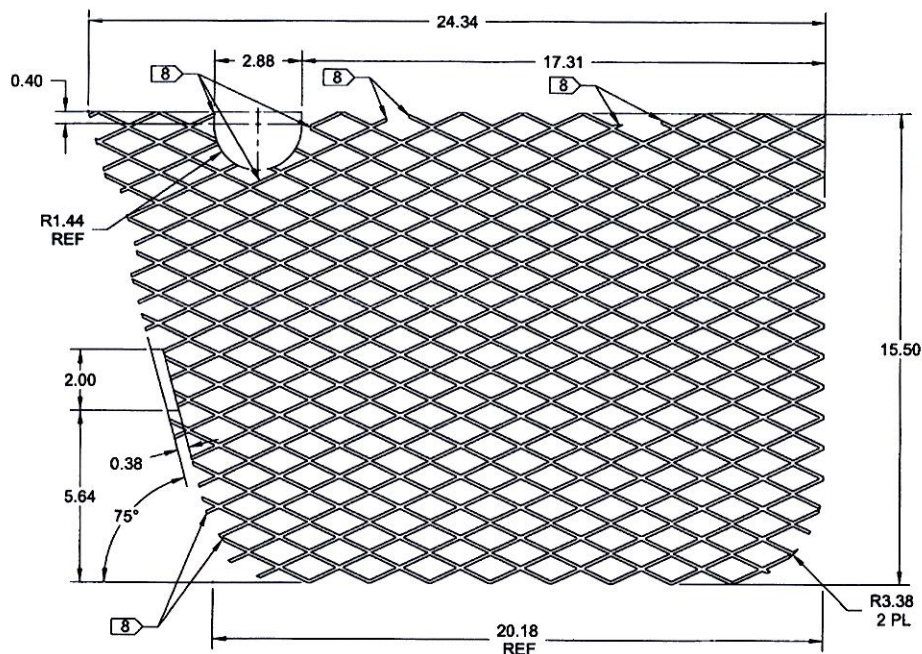
RELEASED
2010-03-12
AW

NOTES:

- 1) MATERIAL-1: MAKE FROM D4020-1F
-3: MAKE FROM D4020-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE D4020-1F & D4020-3F
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) PRE-FORMING OF MESH PER SHOP OPTION, THIS VIEW MAY BE USED FOR REF ONLY

A NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4020	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	





9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
JMP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4020	REV. A SHEET 3 OF 4
MFG. APPR.	<i>[Signature]</i>	TITLE	SCALE
APPROVED	<i>[Signature]</i>	350 BASKET MESH (BASE)	NTS
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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